

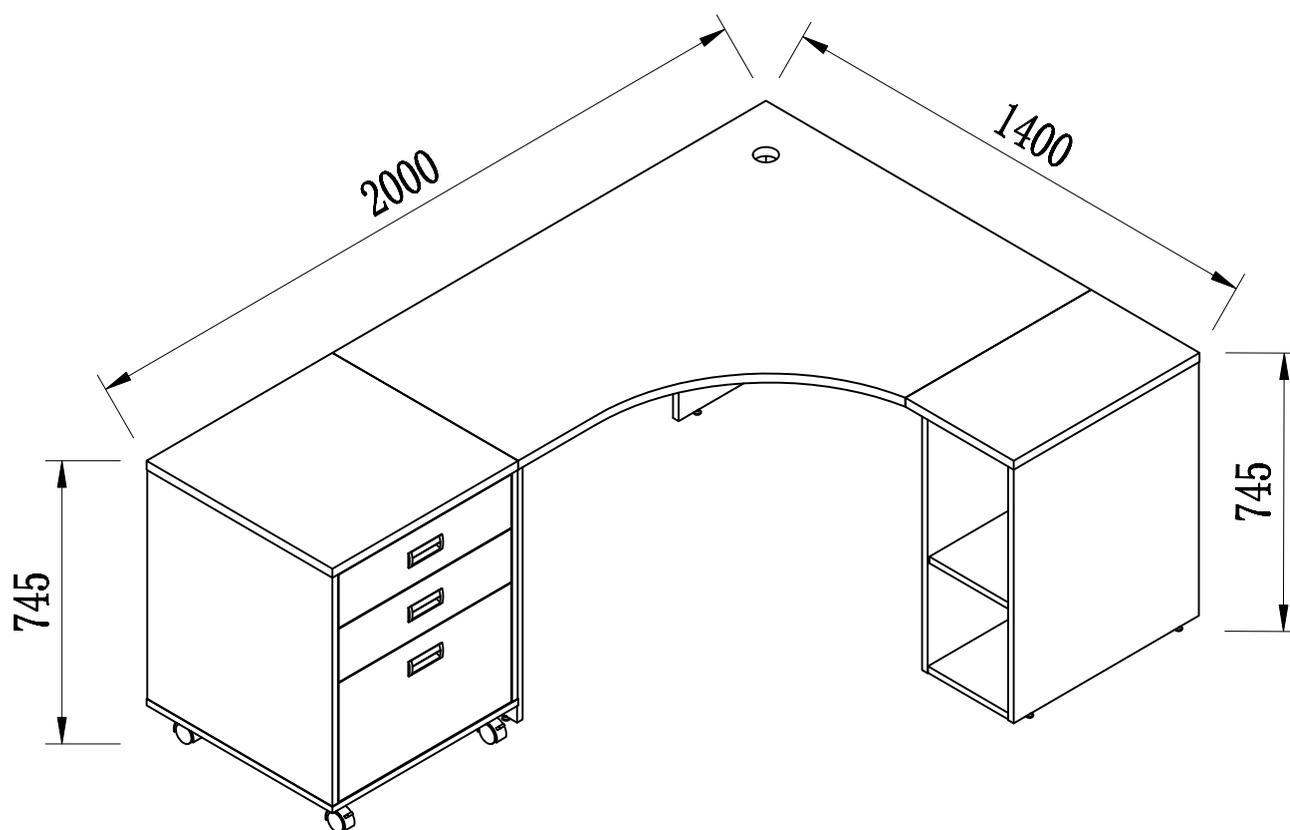


**ASSEMBLY INSTRUCTION
PADBURY OFFICE DESK
ITEM CODE 61346**

Imported by Amart Furniture Pty Ltd.Qld.Brisbane Australia.

For any assistance with assembly or for missing parts please phone

Amart Furniture Ewing Road, Customer Service Free call 1800 351 084



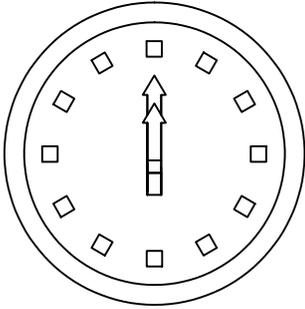
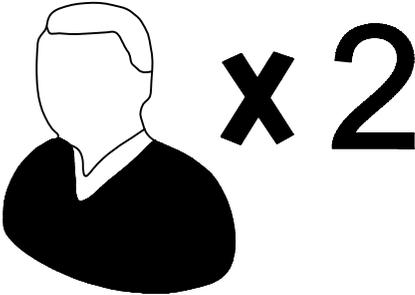
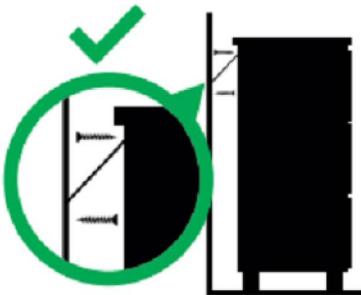
Imported by Amart Furniture Pty Ltd.Qld.Brisbane Australia.

For any assistance with assembly or for missing parts please phone Amart Furniture
Ewing Road, Customer Service Free call 1800 351 084

PRE-ASSEMBLY PREPARATION

Before you start:

1. Choose a clean, level, spacious assembly area. Avoid hard surfaces that may damage the product
2. Take care when lifting. Product should be assembled as near as possible to the point of use
3. Ensure that you have all required contents for complete assembly.
4. Always read the assembly instructions carefully before beginning assembly.
5. Keep all hardware parts and packaging out of reach of small children.
6. Do not over tighten the screws and bolts as this may damage the threads

 <p>ALLOW 60 MINUTES</p>	 <p>2 PEOPLE REQUIRED</p>	
 <p>ADDITIONAL TOOLS REQUIRED</p>		
<p>⚠ WARNING</p>		
		<p>Children have died from furniture tipover.</p> <ul style="list-style-type: none">• ALWAYS secure it with an anchor device.• NEVER allow children to stand, climb or hang on drawers, doors, or shelves.• NEVER open more than one drawer at a time.• Place heavy items down low <p>NEVER put a TV on this furniture </p> <p>This is a permanent label. Do not remove!</p>

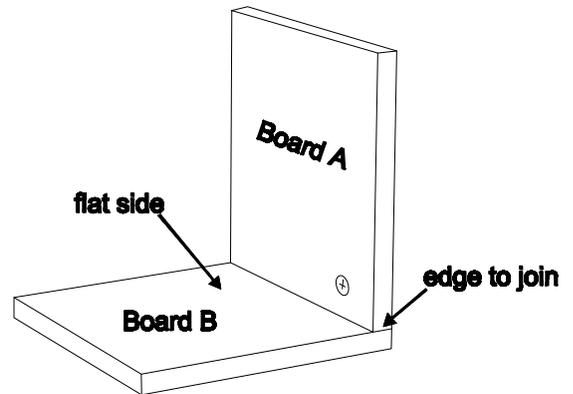
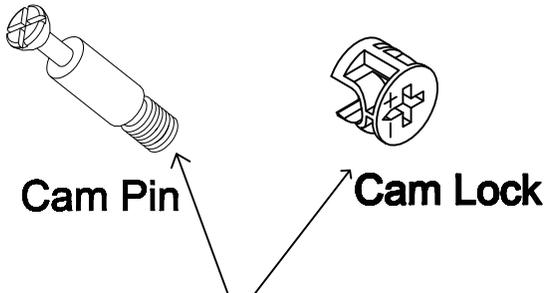
CAM Lock and Pins

step 1

HOW TO USE CAM LOCK FASTENERS

To assemble this product hardware called Cam Lock Fasteners are used.
The below is information on how these work.

Cam Locks are fasteners used to join two boards together,
usually the edge of one board(A) to the flat side of another board(B)



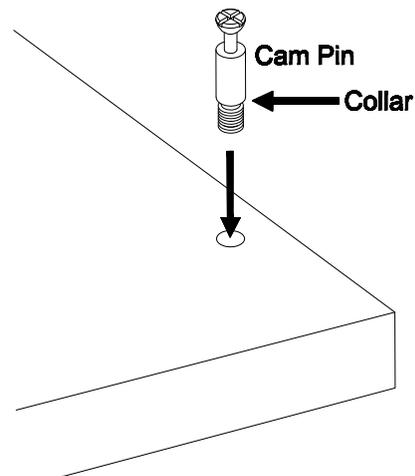
Ensure that you use the correct images that are representative
of the hardware used in the product

step 2

To use Cam Lock Fasteners

The Cam Pin is inserted into the flat side of a board,
it is important that:

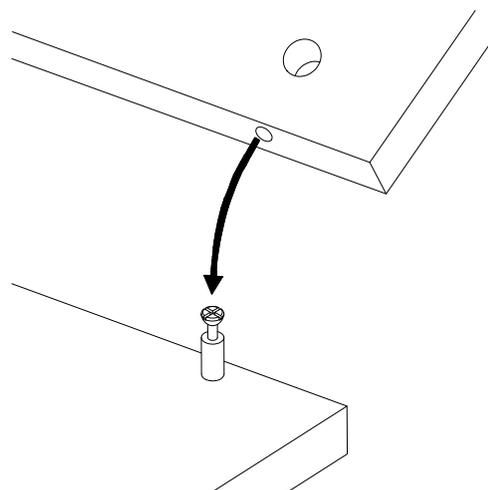
- * The cam pin is kept vertical and is not put in on an angle
- * Cam Pin is inserted up to the collar
 - * Too far and it wont catch the Cam Lock (Do not Over Tighten)
 - * Not enough and the resulting product wont be stable



step 3

To use Cam Lock Fasteners

Now fit the hole in the edge of the joining board over the Cam Pin

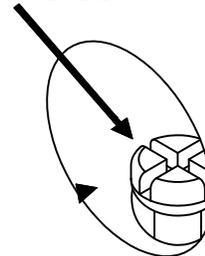


step 4

To use Cam Lock Fasteners

The Head of the Cam Pin will be visible in the large hole on the side of the joining board

head of the Cam Pin



To use Cam Lock Fasteners

Notice the Cam Lock has a "C" Shaped back An Arrow or +/- signs on the front, indicated the open section on the back of the Cam Pin



Cam Lock

step 5

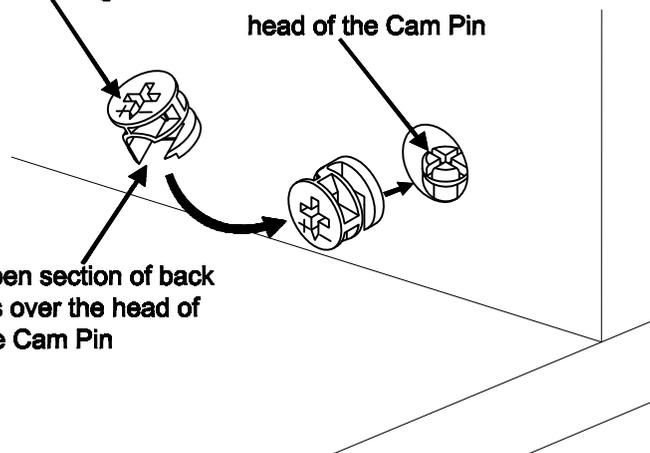
To use Cam Lock Fasteners

In sert the Cam Lock into the large hole so the opening of the "C" fits over the head of the Cam Pin. You must ensure that the Cam Lock is pushed to the bottom of the hole to catch the top of the Cam Pin

Arrow or +/- signs

head of the Cam Pin

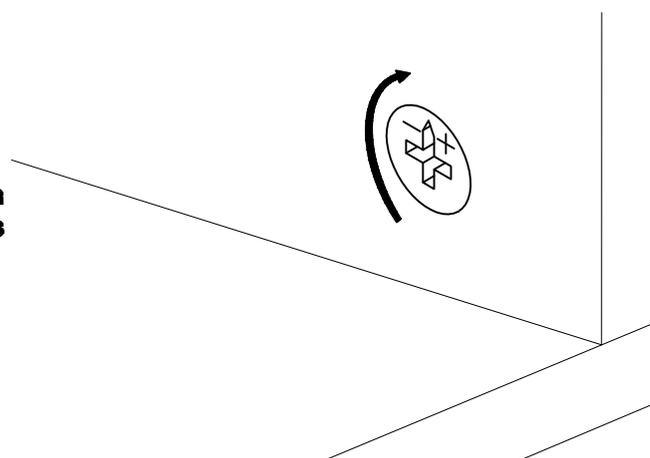
Open section of back fits over the head of the Cam Pin



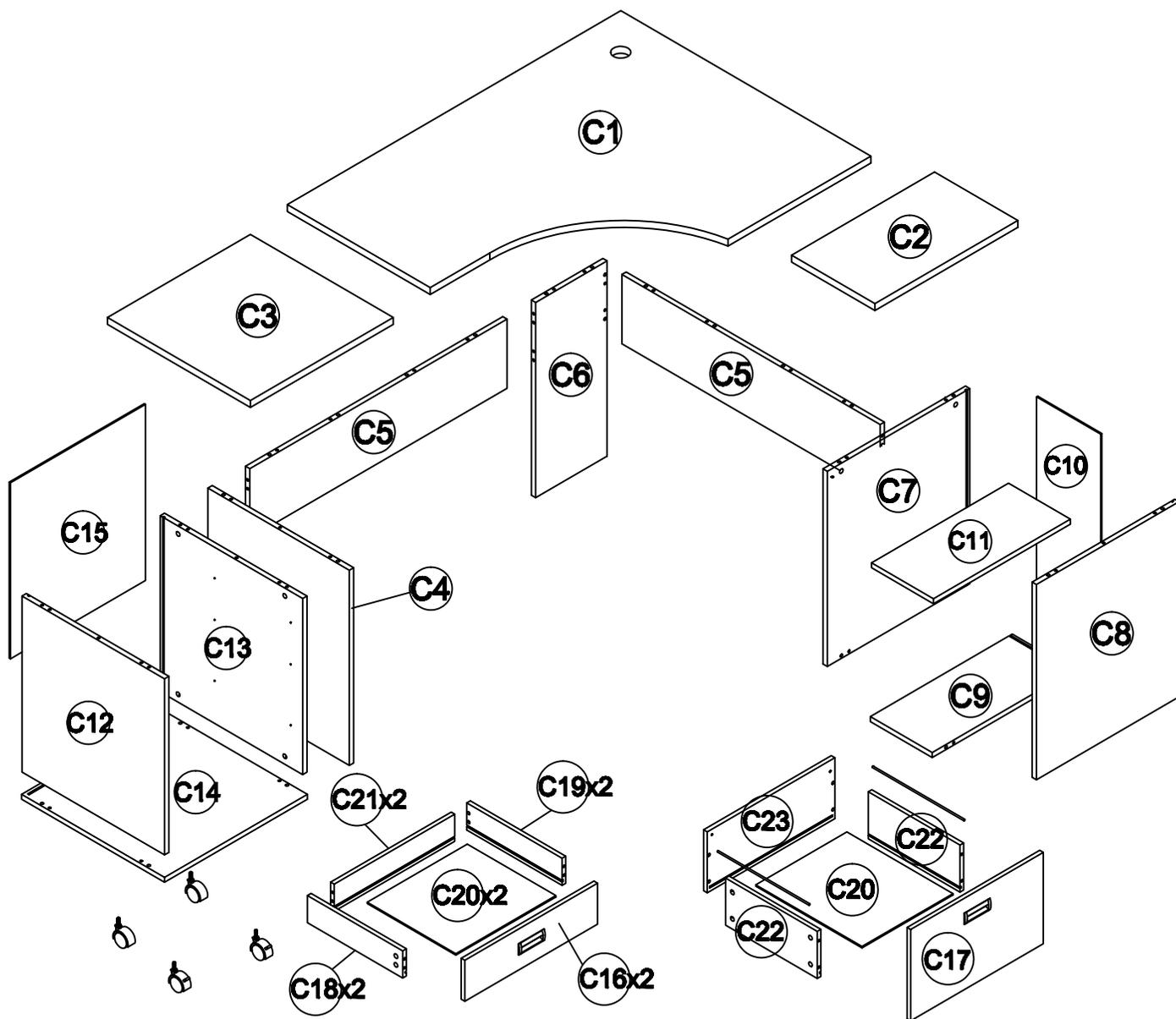
step 6

To use Cam Lock Fasteners

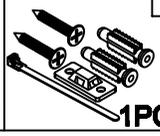
Use a flat screwdriver to turn the Cam Lock clockwise one half a turn so it Locks onto the head of the Cam Pin. Turn only until it is snug-over-tightening could cause the Cam to bend or break. If it will not turn the full amount, turn the Cam Pin out (counter-clockwise) one full turn, and try the Cam Lock again.



PARTS LIST



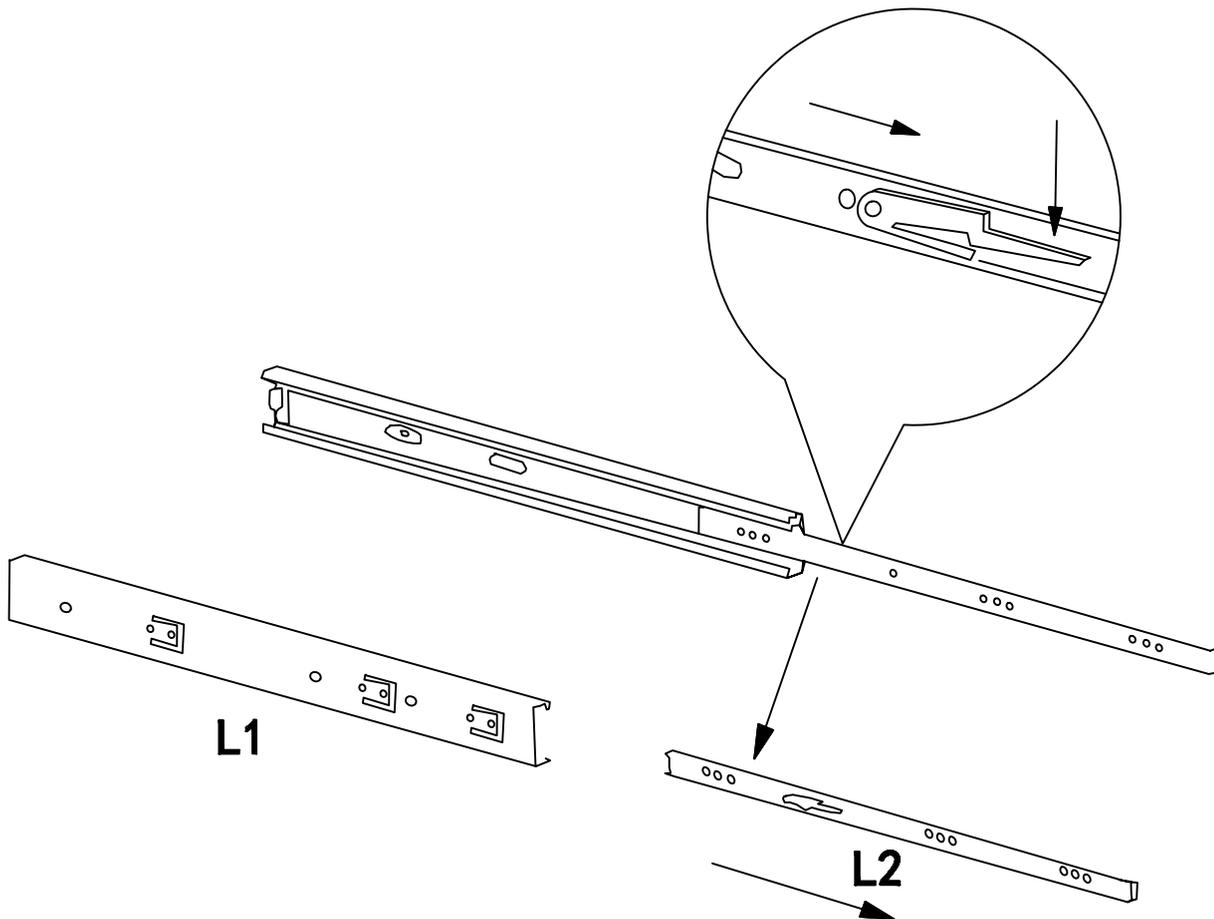
C1	Desk Top Panel	C13	Filing Cabinet Right Side Panel
C2	Right Side Unit Top Panel	C14	Filing Cabinet Bottom Panel
C3	Filing Cabinet Top Panel	C15	Filing Cabinet Back Panel
C4	Desk Left Side Panel	C16	Small Drawer Front Panel
C5	Desk Back Panel	C17	Big Drawer Front Panel
C6	Desk Back Side Panel	C18	Small Drawer Left Side Panel
C7	Desk Right Side Panel	C19	Small Drawer Right Side Panel
C8	Right Side Unit Side Panel	C20	Drawer Bottom Panel
C9	Right Side Unit Bottom Panel	C21	Small Drawer Back Panel
C10	Right Side Unit Back Panel	C22	Big Drawer Side Panel
C11	Right Side Unit Shelf Panel	C23	Big Drawer Back Panel
C12	Filing Cabinet Left Side Panel		

A.Cam lock and Cam pin  45PCS	B.Dowel Ø30x30  38PCS	C.Cover Ø30x3.5  24PCS	D.Adjust legs M6x31  8PCS	E.Bolt M6x20  4PCS	F.Screw Ø3.5x12  36PCS	G.Screw Ø3x18  8PCS
H.Connector  8PCS	I.Screw Ø3.5x30  8PCS	J.Cam lock and Cam pin  16PCS	K.Shelf support fitting Ø18  4PCS	L.Runner 400mm  6PCS	M.Wheel  2PCS	N.Wheel  2PCS
O.Bolt M4x8  6PCS	P.Wrench M14  1PCE	Q.Handle  3PCS	R.Plastic cap Ø80  1PCE	S.Hanger bar Ø5x405  2PCS	T.Metal plate 200x60x4mm  1PCE	U.Bolt  1PCE

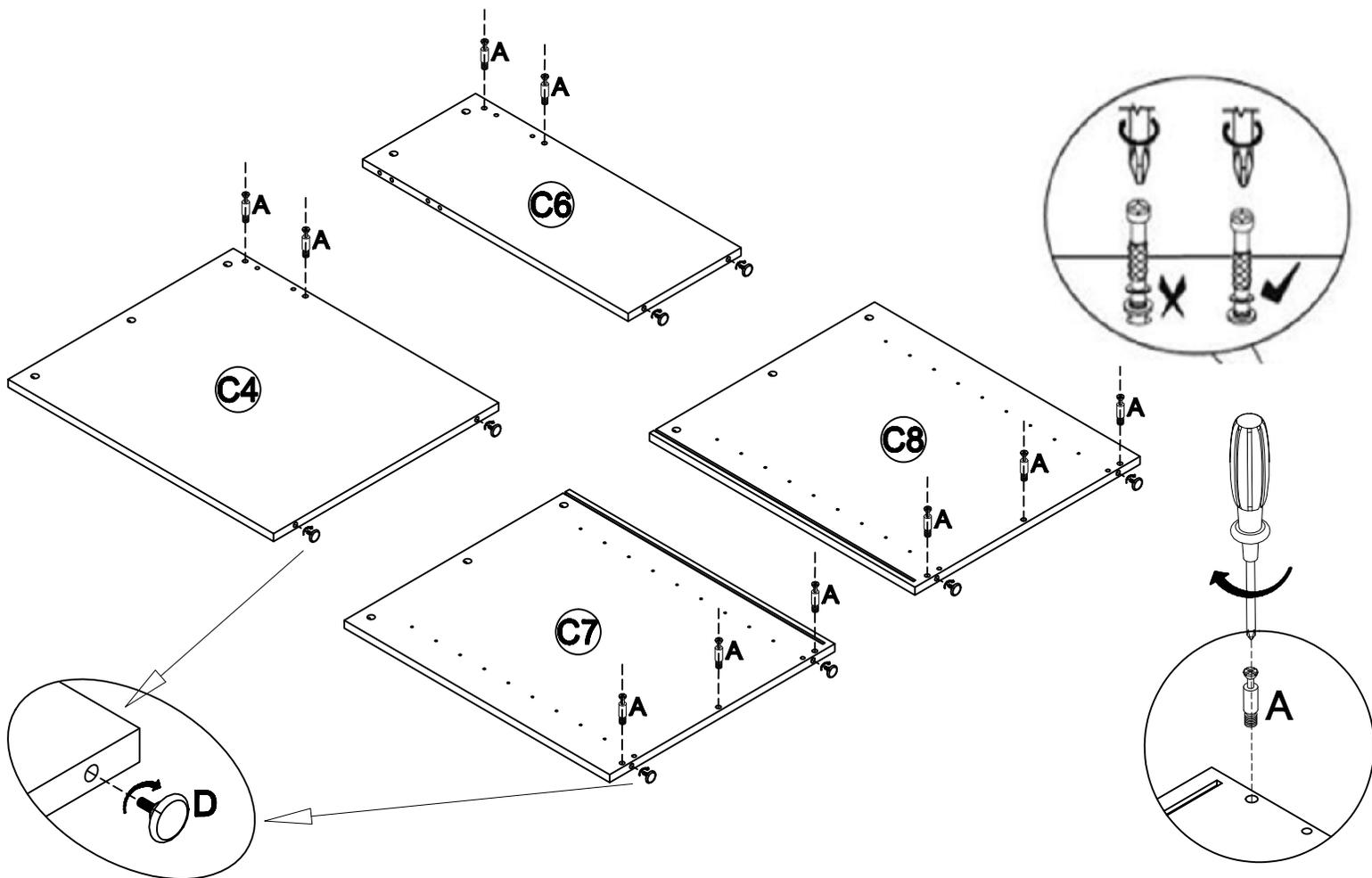
STEP 1:

Runner slide separately (L=L1+L2)

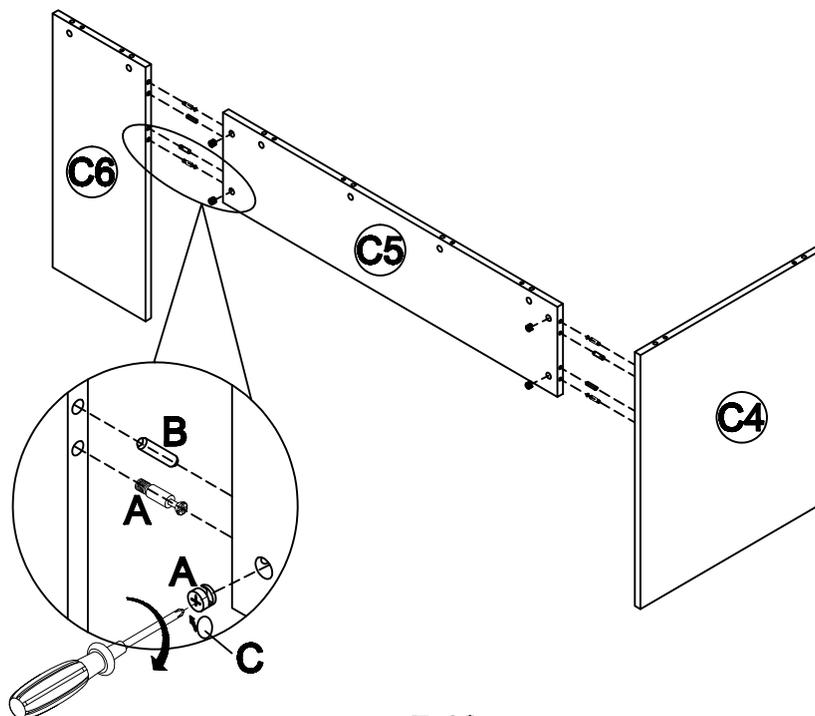
Carefully pull out the runner slide (L2) and press plastic clip to fully separate runner slide as diagram shown



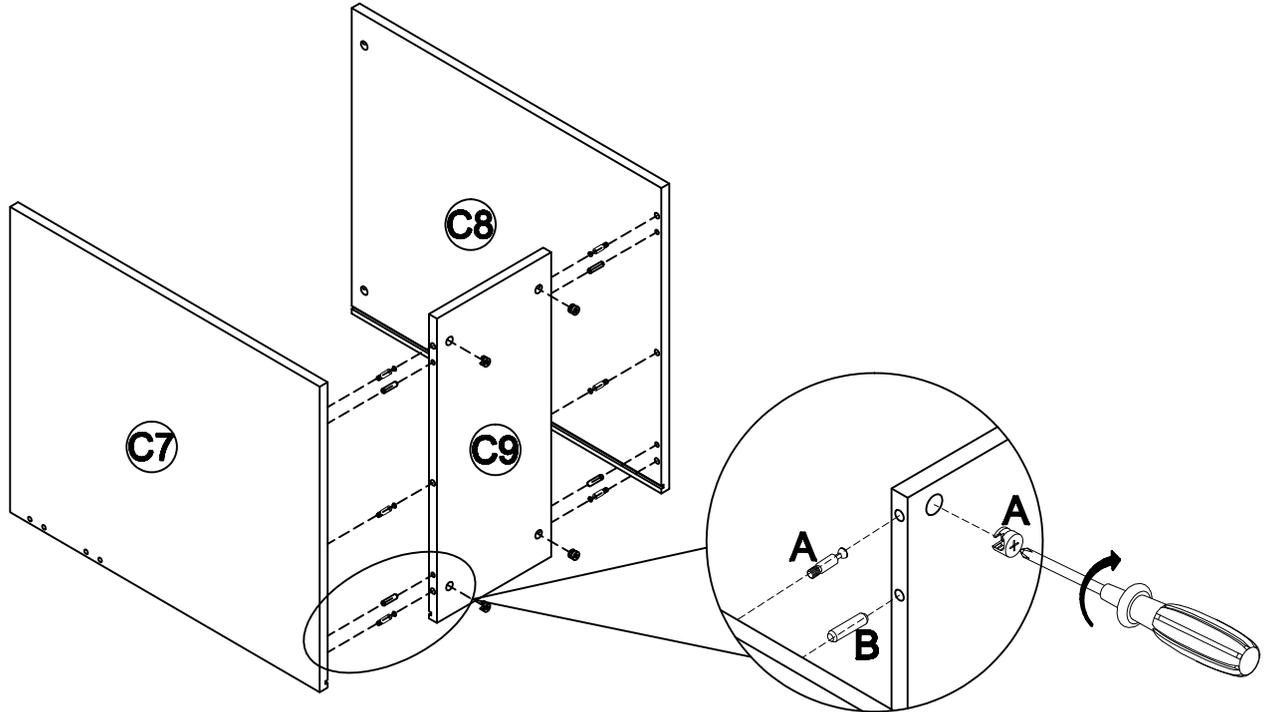
STEP 2: Use a Phillips Head Screw Driver to Insert the Cam Pin(A)to the Desk Left Side Panel(C4) and Desk Back Panel(C6)and Desk Right Side Panel(C7)and Right Side Unit Side Panel(C8). Insert the Adjust Legs(D)to the Desk Left Side Panel(C4)and Desk Back Panel(C6)and Desk Right Side Panel(C7)and Right Side Unit Side Panel(C8).



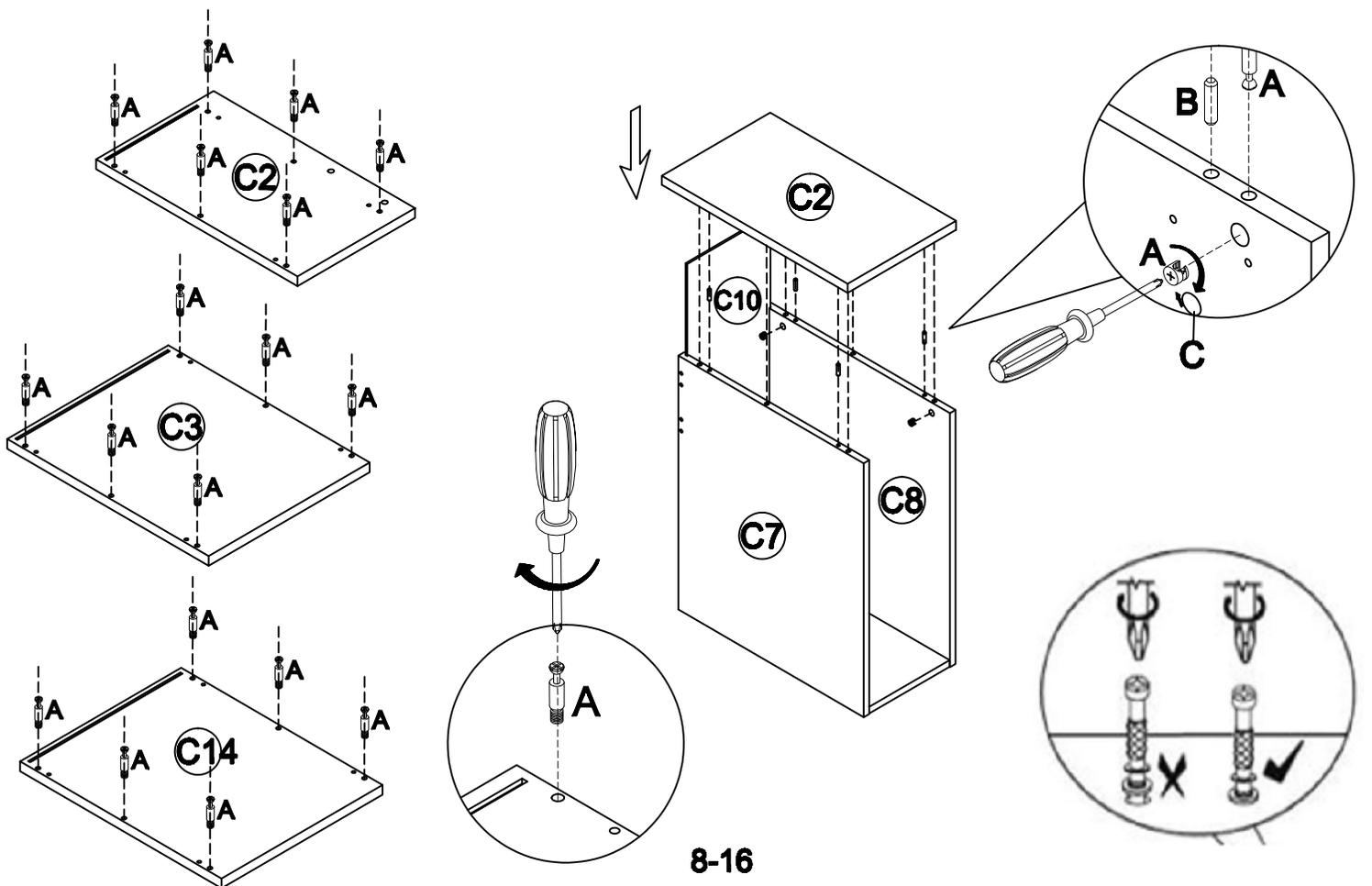
STEP 3: Inset the Dowel(B)to the Desk Back Panel(C5)to the Desk Left Side Panel(C4) and Desk Back Panel(C6),Use a Phillips Head Screw Driver to tighten Desk Back Panel(C5)to the Desk Left Side Panel(C4) and Desk Back Panel(C6) with Cam Lock(A).Stick the Cover(C)to the Cam Lock(A).



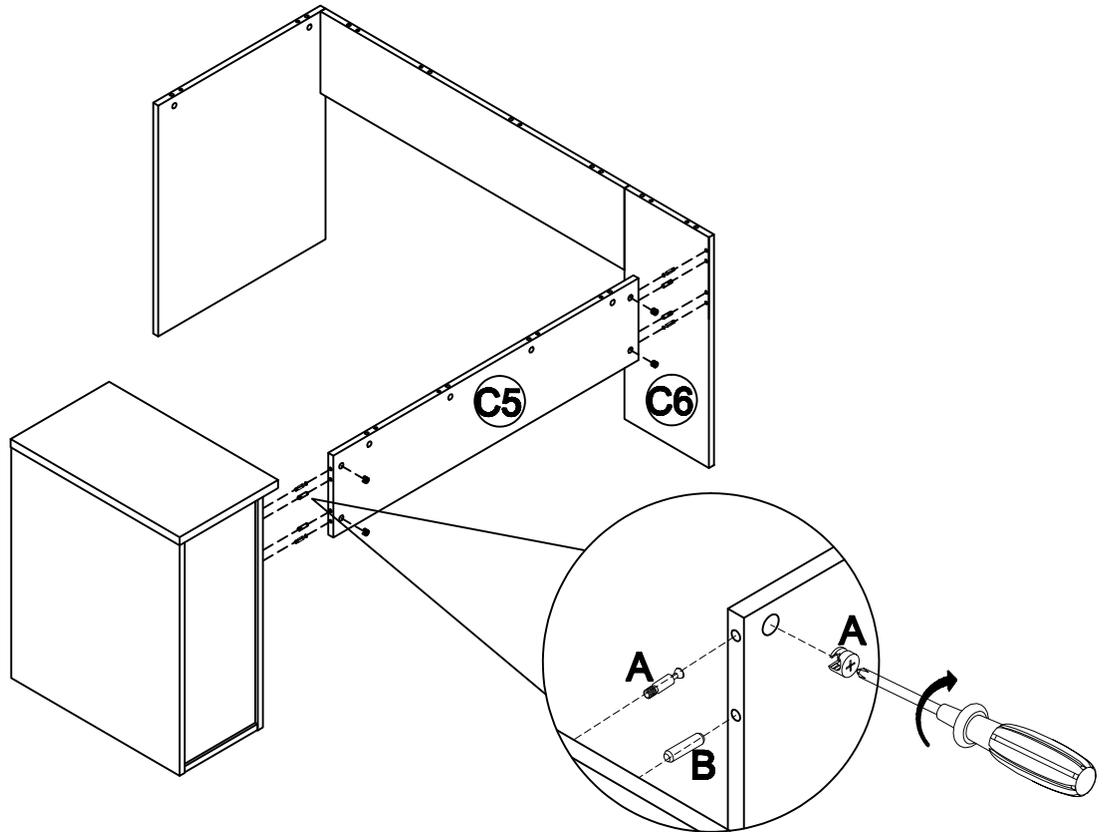
STEP 4: Inset the Dowel(B)to the Desk Right Side Panel(C7)and Right Side Unit Side Panel(C8), and Desk Back Panel(C6),Use a Pillips Head Screw Driver to tighten Right Side Unit Bottom Panel(C9)to the Desk Back Panel(C5)Desk Right Side Panel(C7)and Right Side Unit Side Panel(C8) with Cam Lock(A)



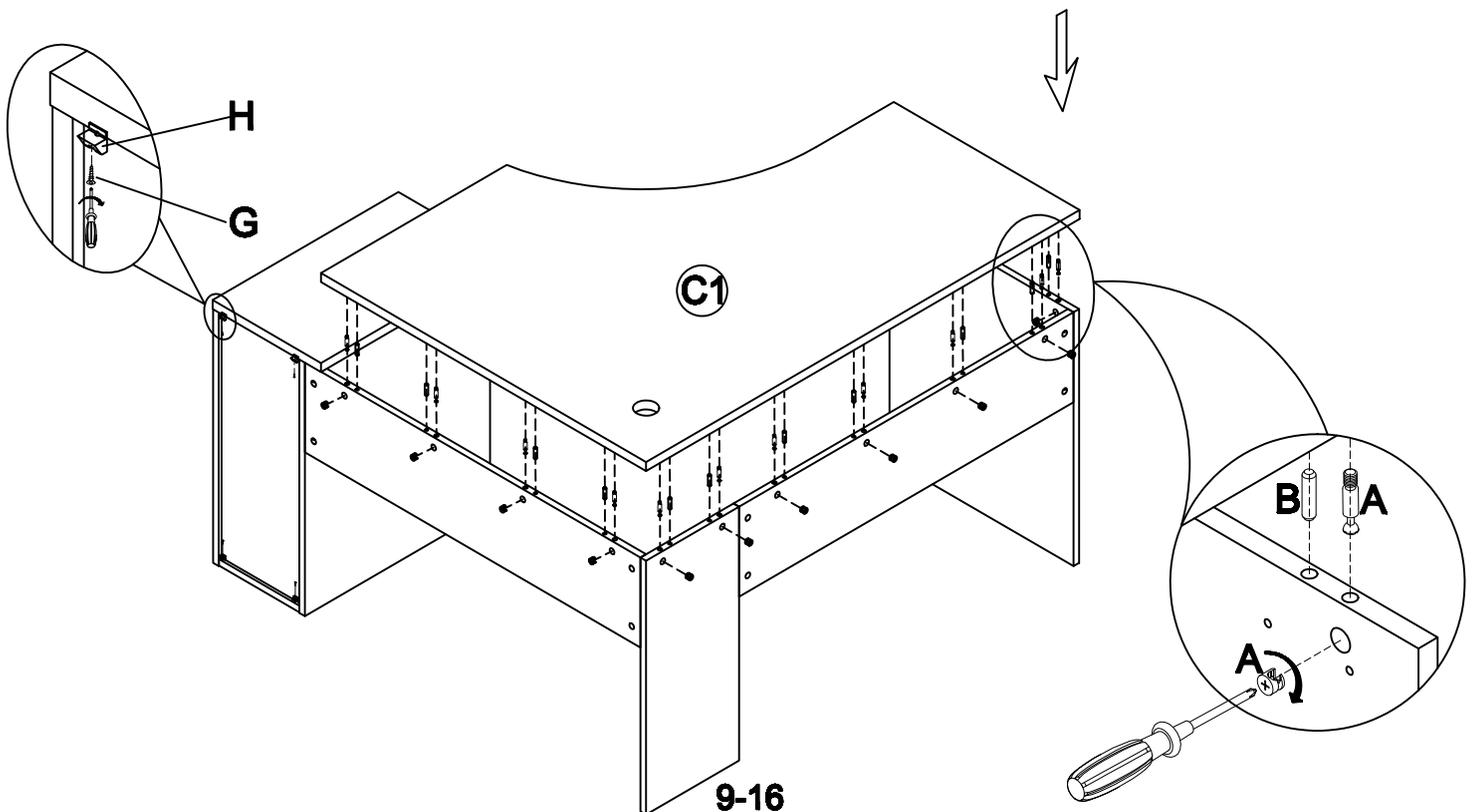
STEP 5: Inset the Cam Pin(A)to the Right Side Unit Top Panel(C2)and Filing Cabinet Top Panel(C3) and Filing Cabinet Bottom Panel(C14),Insert the Dowel(B)to the Desk Right Side Panel(C7)and Right Side Unit Side Panel(C8),Use a Pillips Head Screw Driver to tighten Right Side Unit Top Panel(C2)to the Desk Right Side Panel(C7)and Right Side Unit Side Panel(C8)with Cam Lock(A)



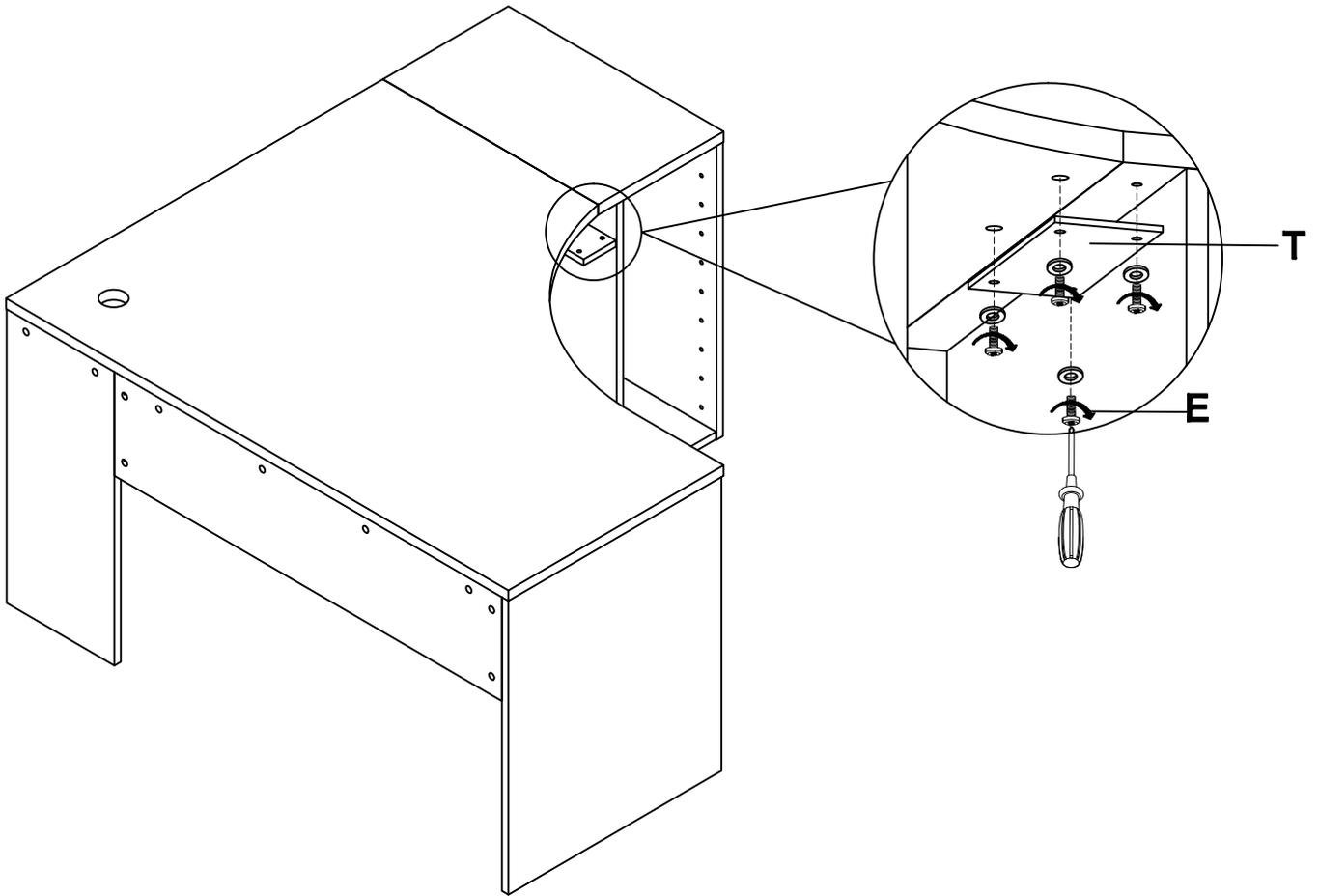
STEP 6: Inset the Dowel(B)to the Desk Back Panel(C6)and Desk Riht Side Panel(C7),Use a Pillips Head Screw Driver to tighten Desk Back Panel(C5)to the Desk Back Side Panel(C6)and Desk Right Side Panel(C7)with Cam Lock(A).



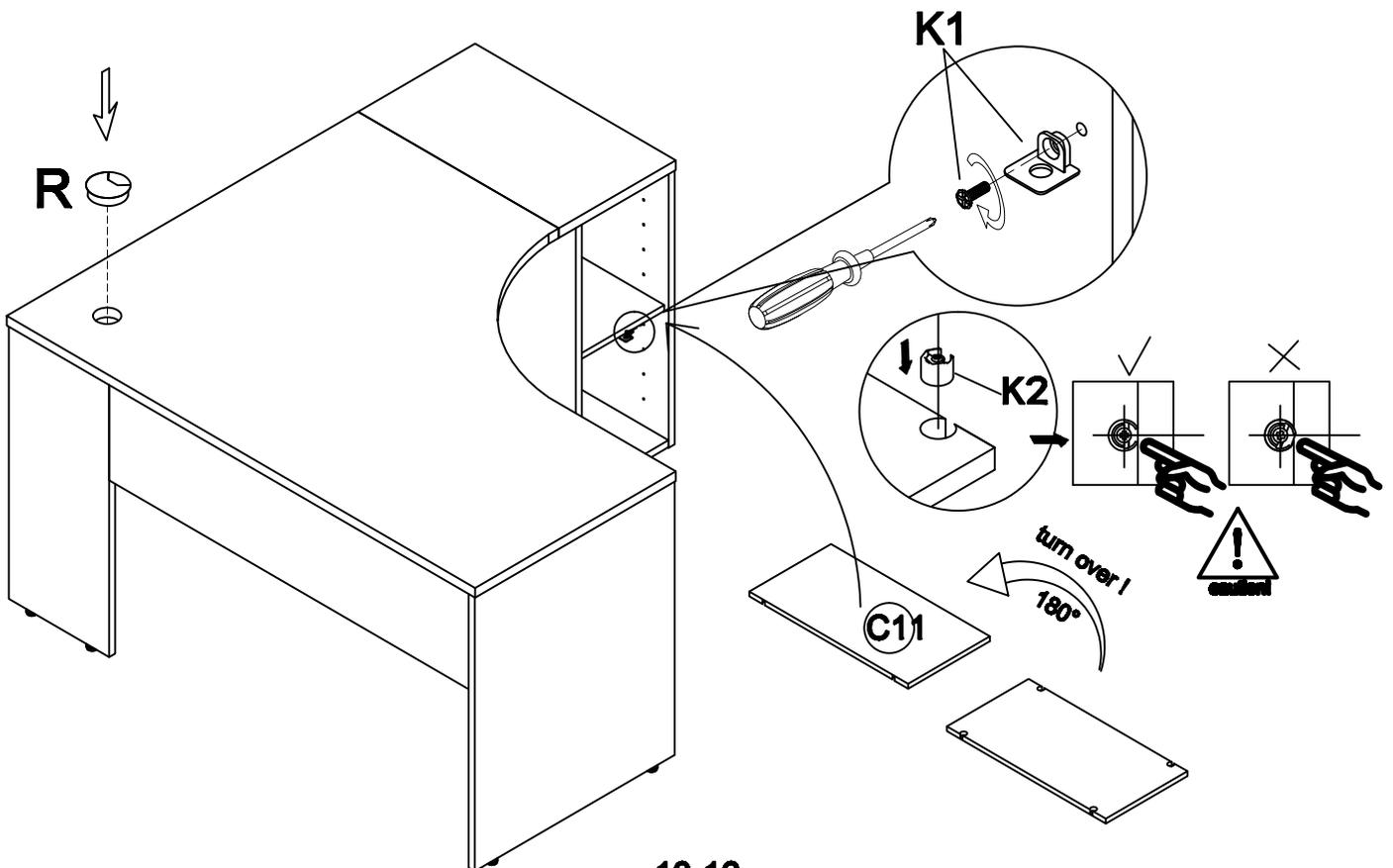
STEP 7: Inset the Dowel(B)to the Desk Top Panel(C1),Use a Pillips Head Screw Driver to Insert the Cam Pin(A)to the Top Panel(C1),and tighten Desk Back Panel(C5)and Desk Back Side Panel(C6)and Desk Left Side Panel(C4) to the Desk Top Panel(C1)with Cam Lock(A).Use a Pillips Head Screw Driver to tighten Connector(H)to the Left Unit back Corner with Screw(G).



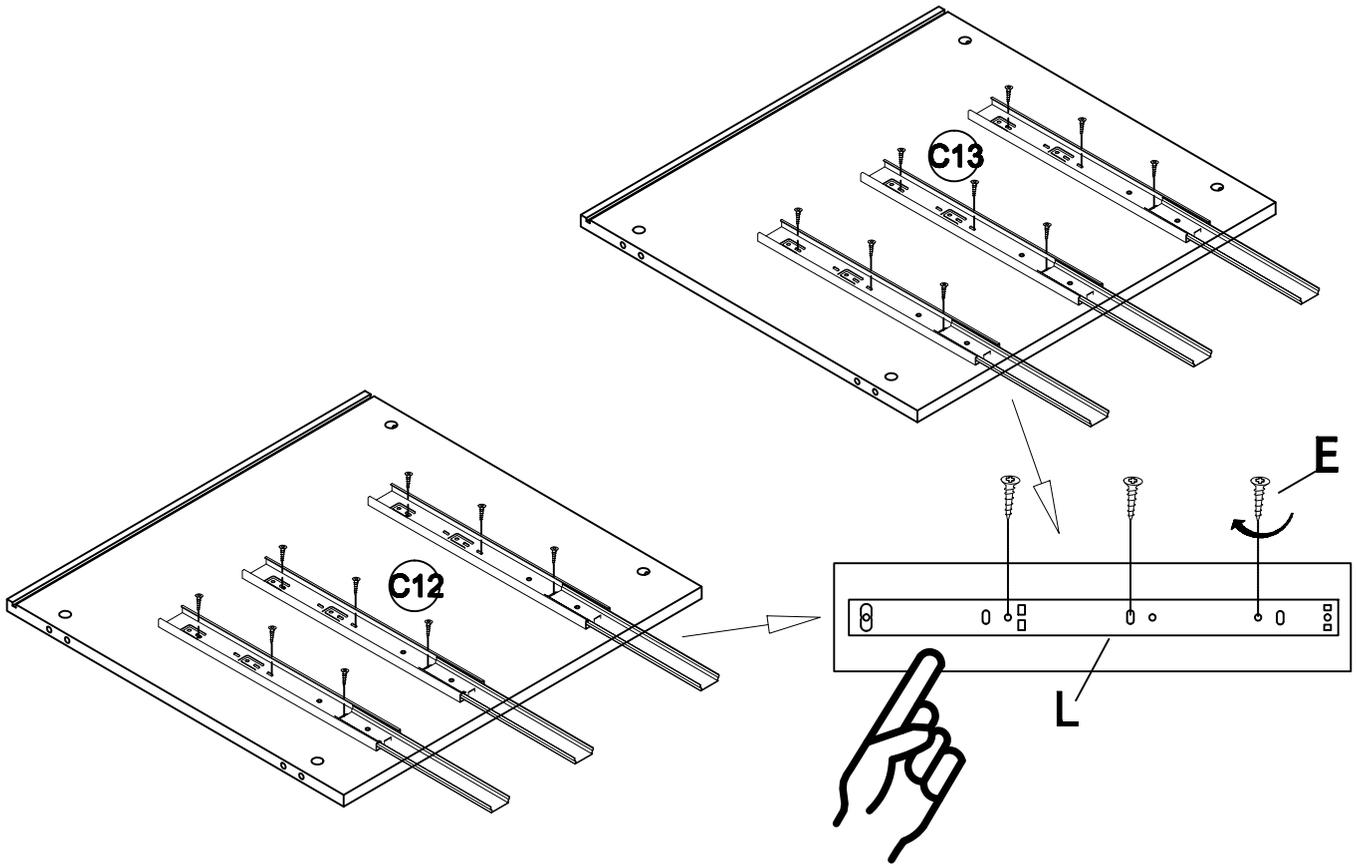
STEP 8: Use a Phillips Head Screw Driver to tighten Metal Plate(T)to the Desk Top Panel(C1)and Right Side Unit Top Panel(C2) with Bolt(E).



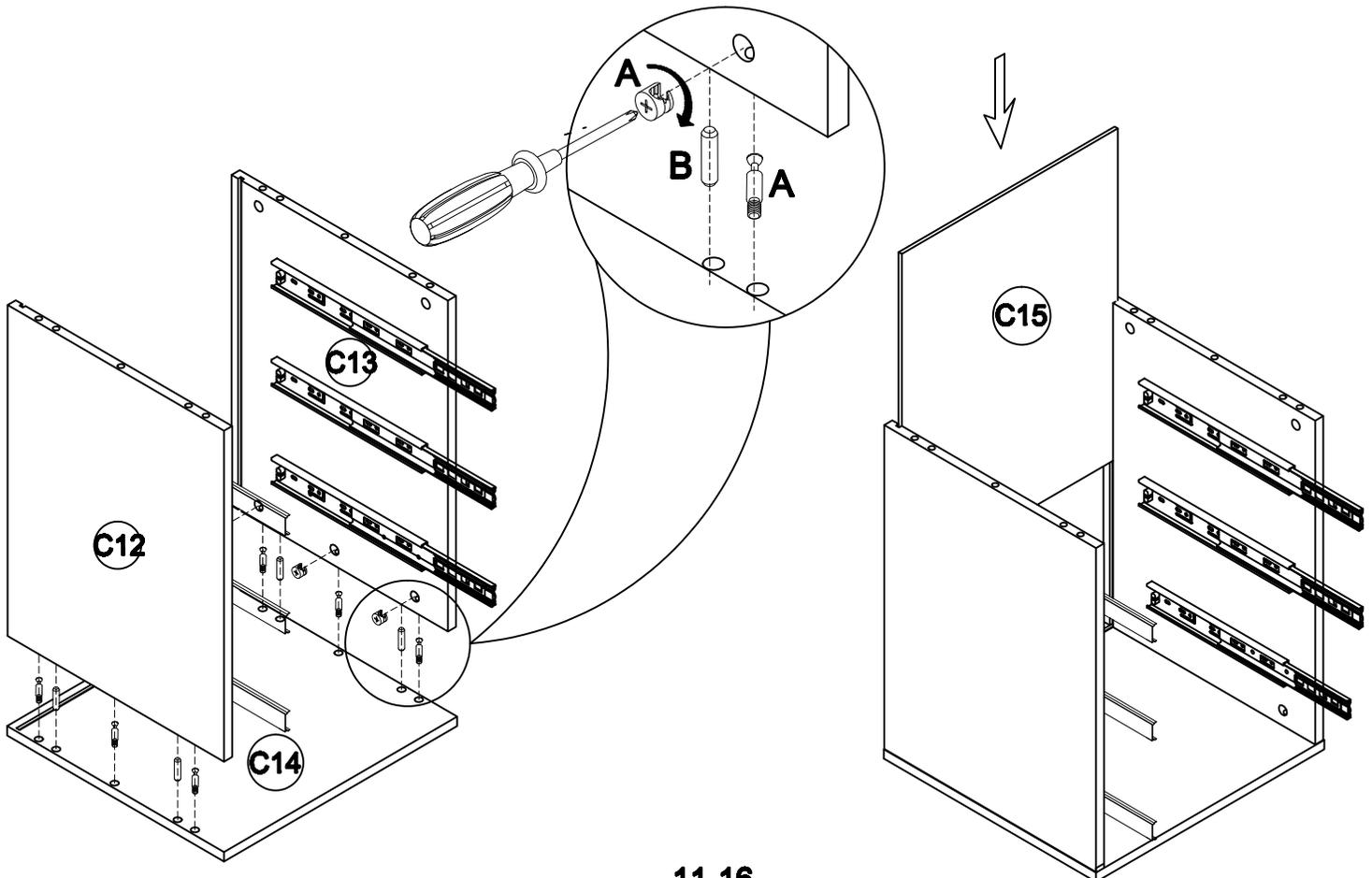
STEP 9: Use a Phillips Head Screw Driver to tighten Shelf Supportor(K1)to the Desk Right Side Panel(C7)and Right Side Unit Side Panel(C8),Insert the Shelf Panel(C11)to the Unit.



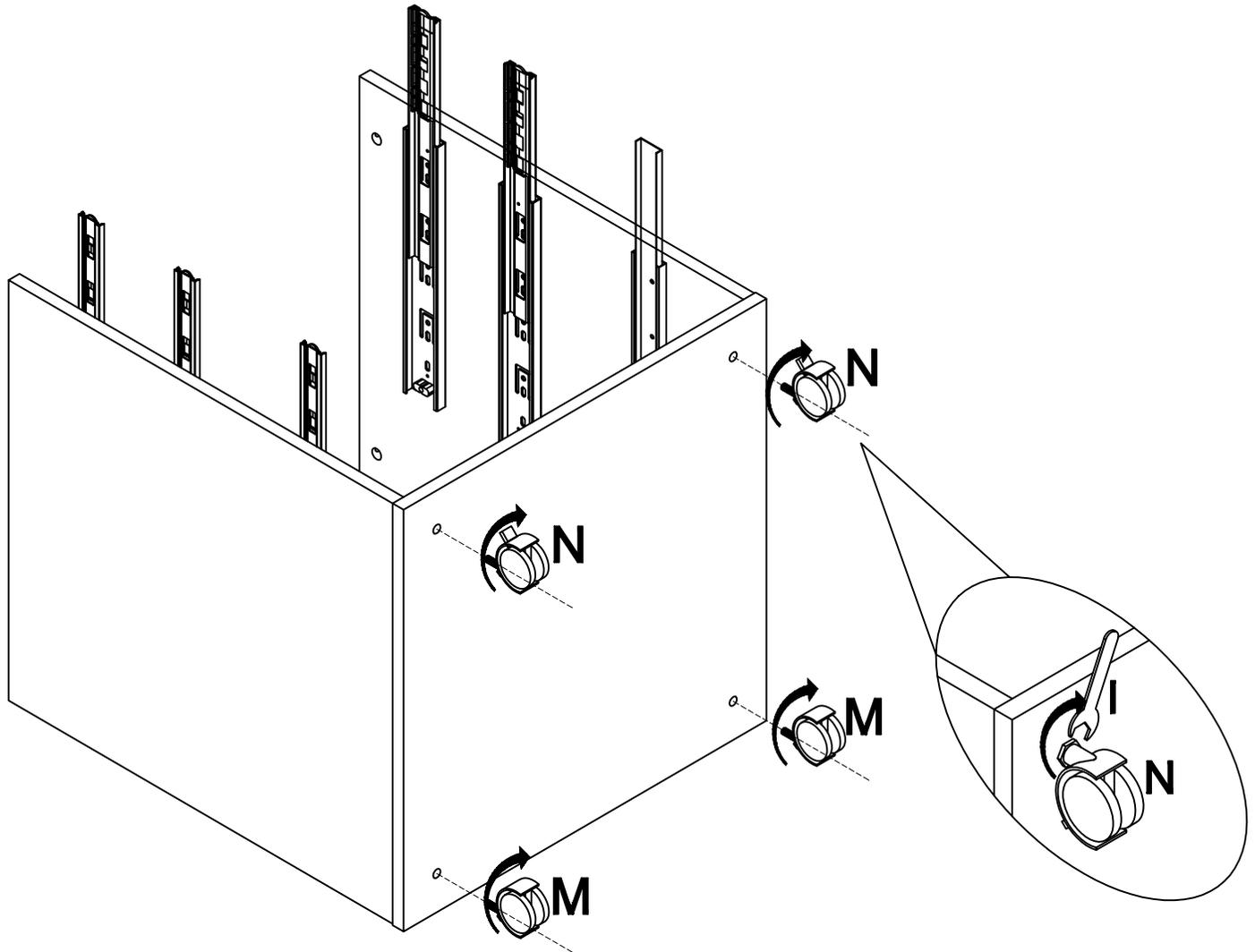
STEP 10: Use a Phillips Head Screw Driver to tighten the Runner(L1)to the Filing Cabinet Left Side and Right Side Panel(C12,13)with Screw (E).



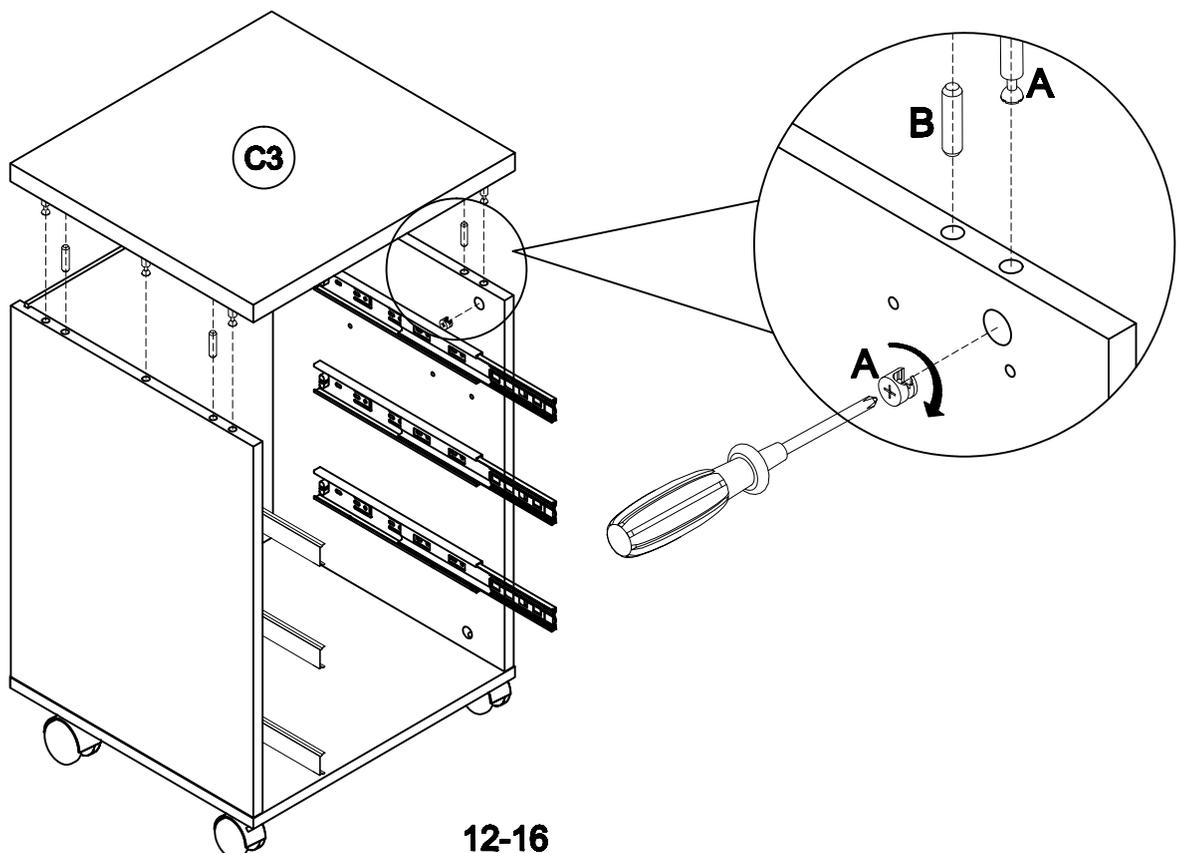
STEP 11: Inset the Dowel(B)to the Filing Cabinet Bottom Panel(C14),Use a Phillips Head Screw Driver to tighten Filing Cabinet Left Side and Right Side Panel(C12,13)to the Filing Cabinet Bottom Panel(C14)with Cam Lock(A).



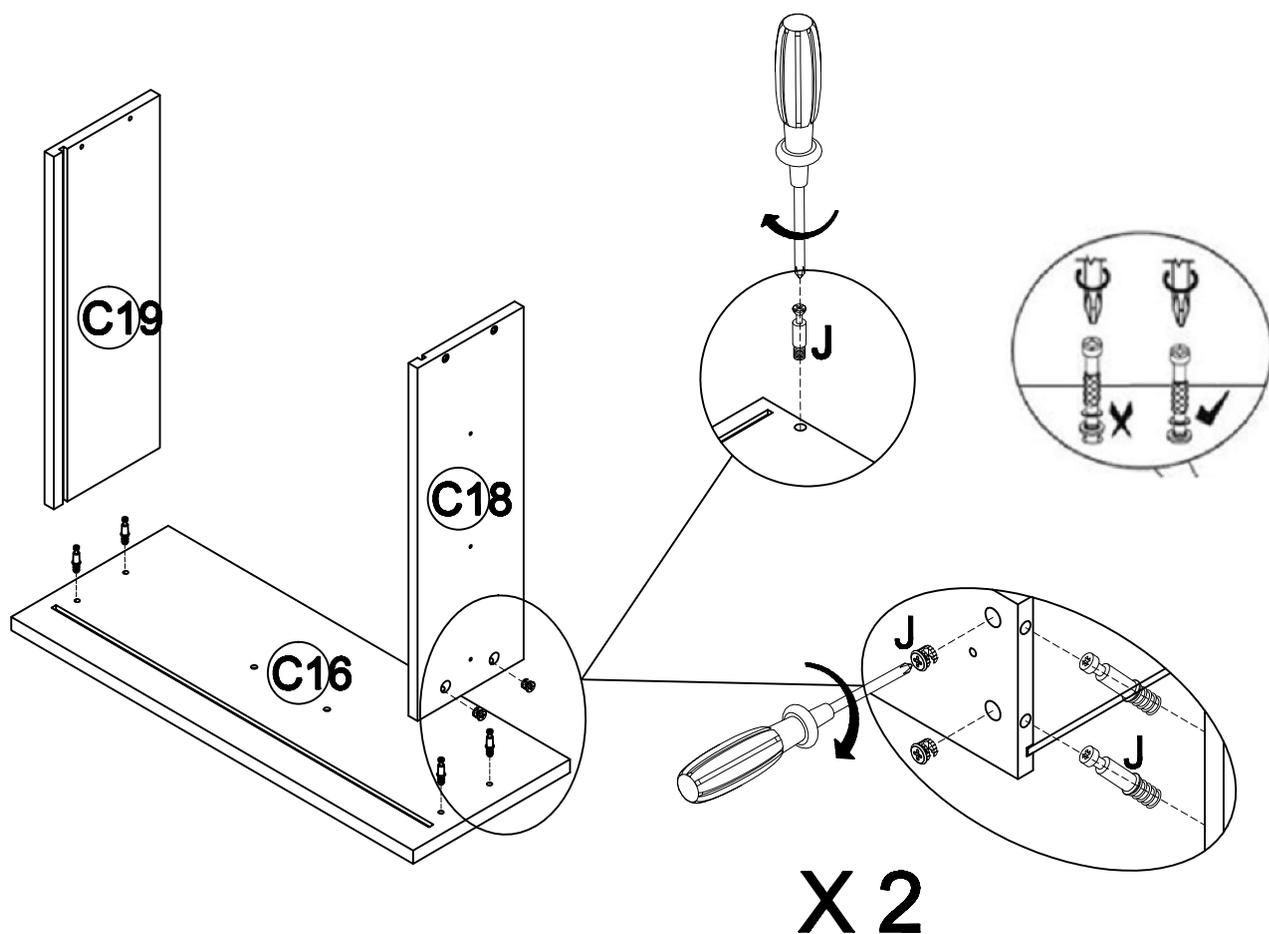
STEP 12: Use a Wrench(I)to Insert the Wheel(N,M)to the Filing Cabinet Bottom Panel(C14).



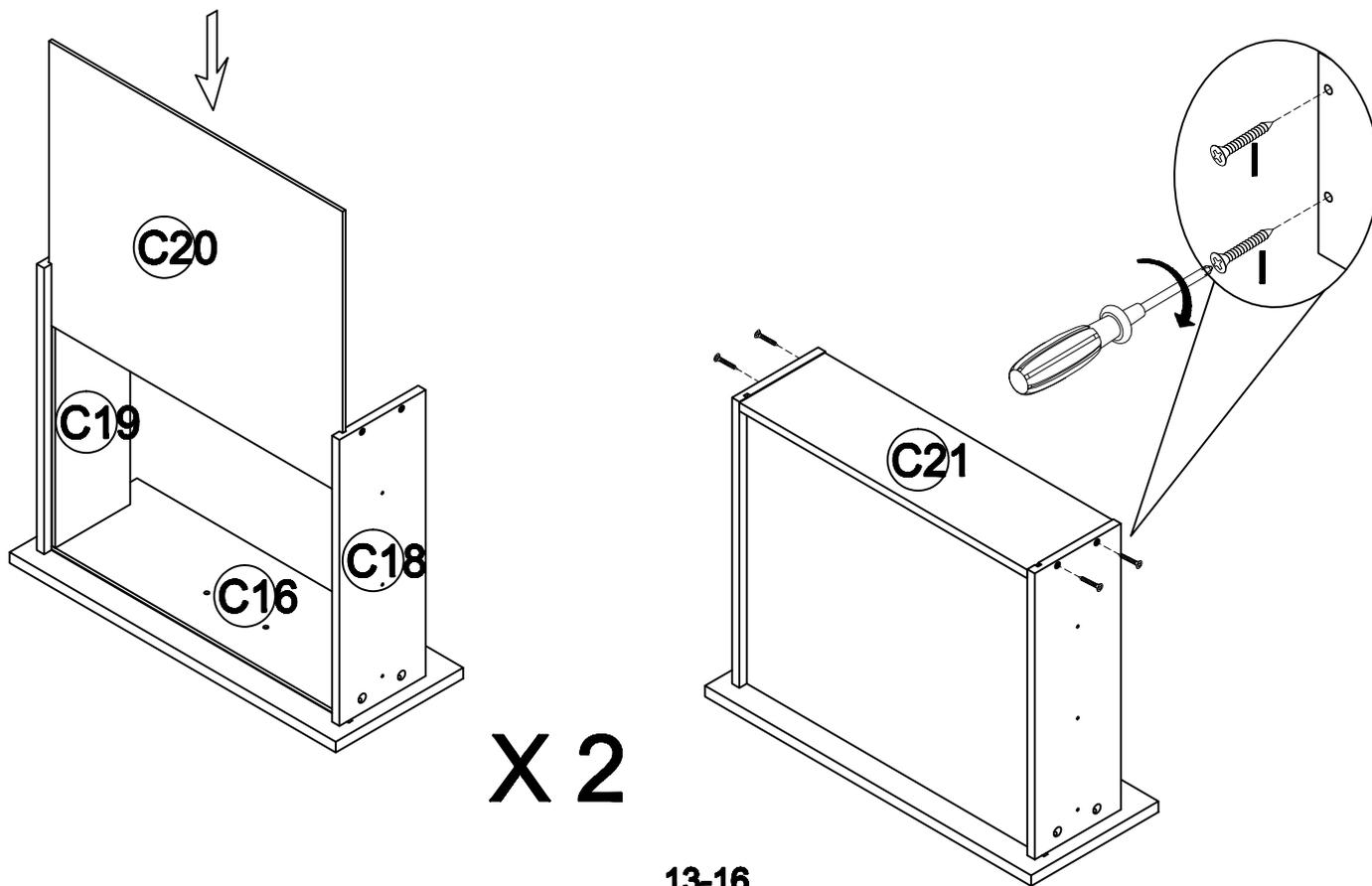
STEP 13: Inset the Dowel(B)to the Filing Cabinet Top Panel(C3),Use a Pillips Head Screw Driver to tighten Filing Cabinet Left Side and Right Side Panel(C12,13)to the Filing Cabinet Top Panel(C3)with Cam Lock(A).



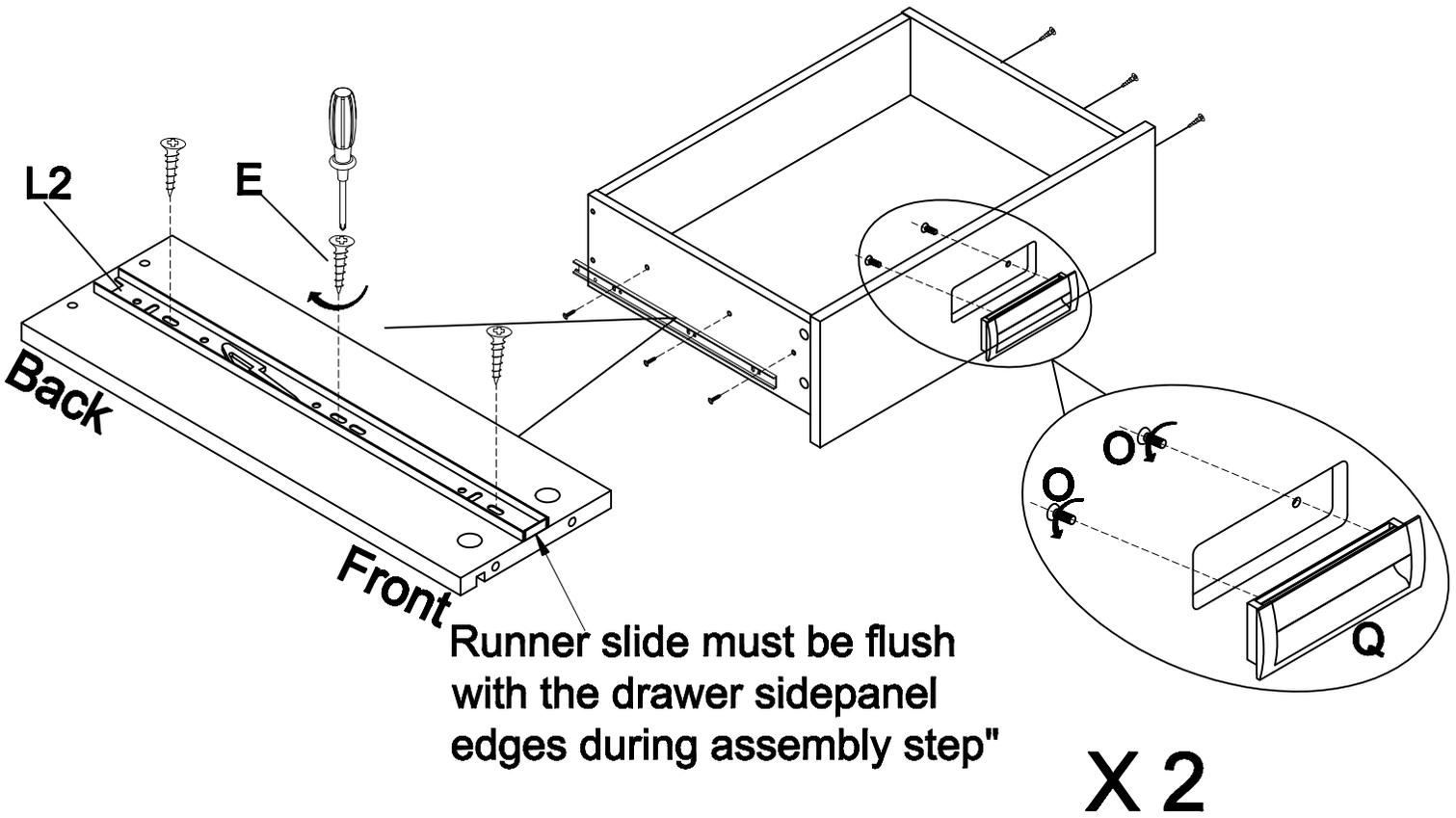
STEP 14: Use a Phillips Head Screw Driver to Insert Cam Pin(J)to the Small Drawer Front(C16),and tighten the Small Drawer Left Side and Right SidePanel(C18,C19)to the Small Drawer Front(C16)with Cam Lock(J).



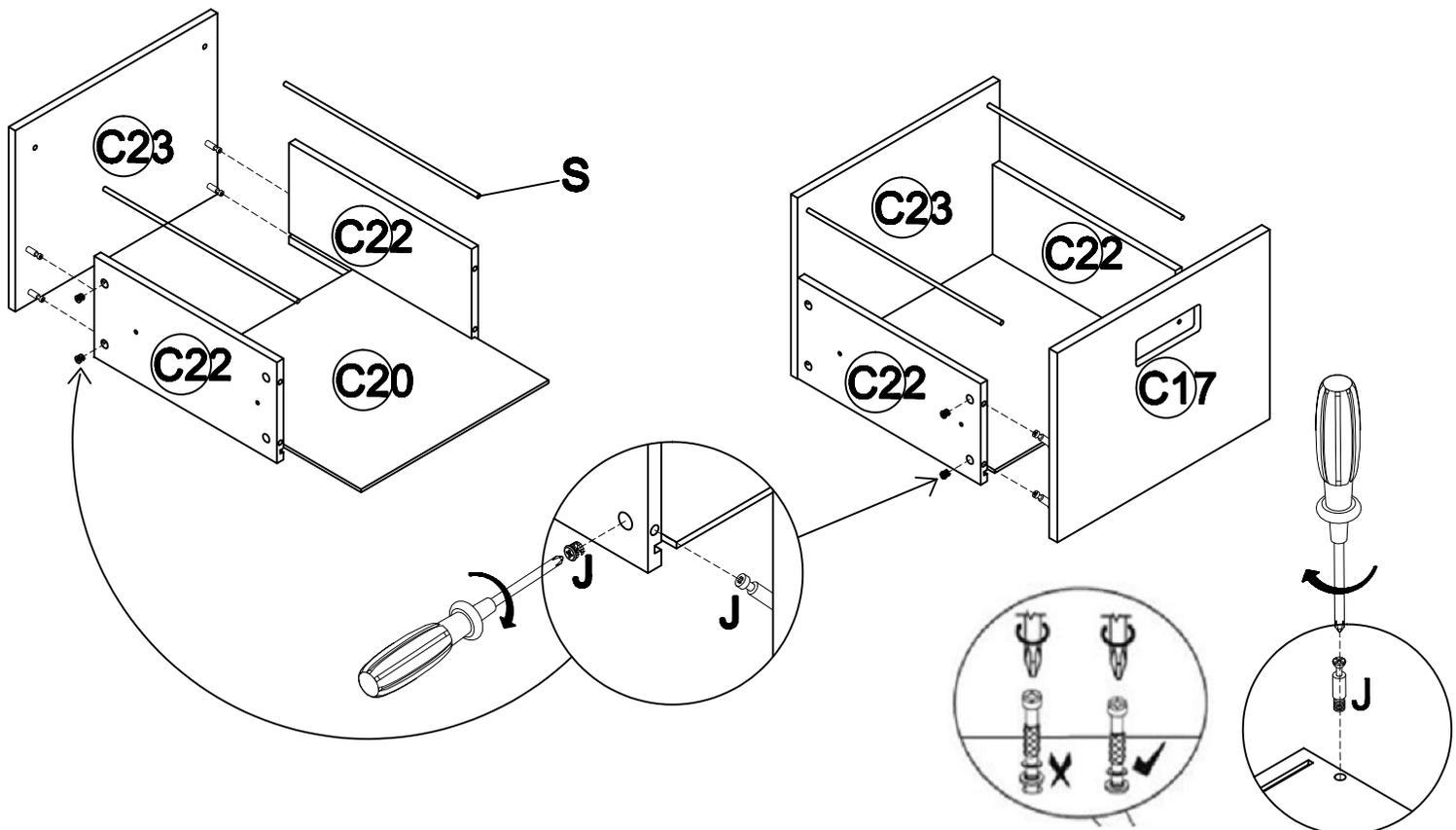
STEP 15: Insert the Drawer Bottom Panel(C20)to the Small Drawer Front(C16)and Small Drawer Left Side and Right SidePanel(C18,C19). Use a Phillips Head Screw Driver to tighten Small Drawer Back Panel(C21)to the Small Drawer Left Side and Right SidePanel(C18,C19)with Screw(I).



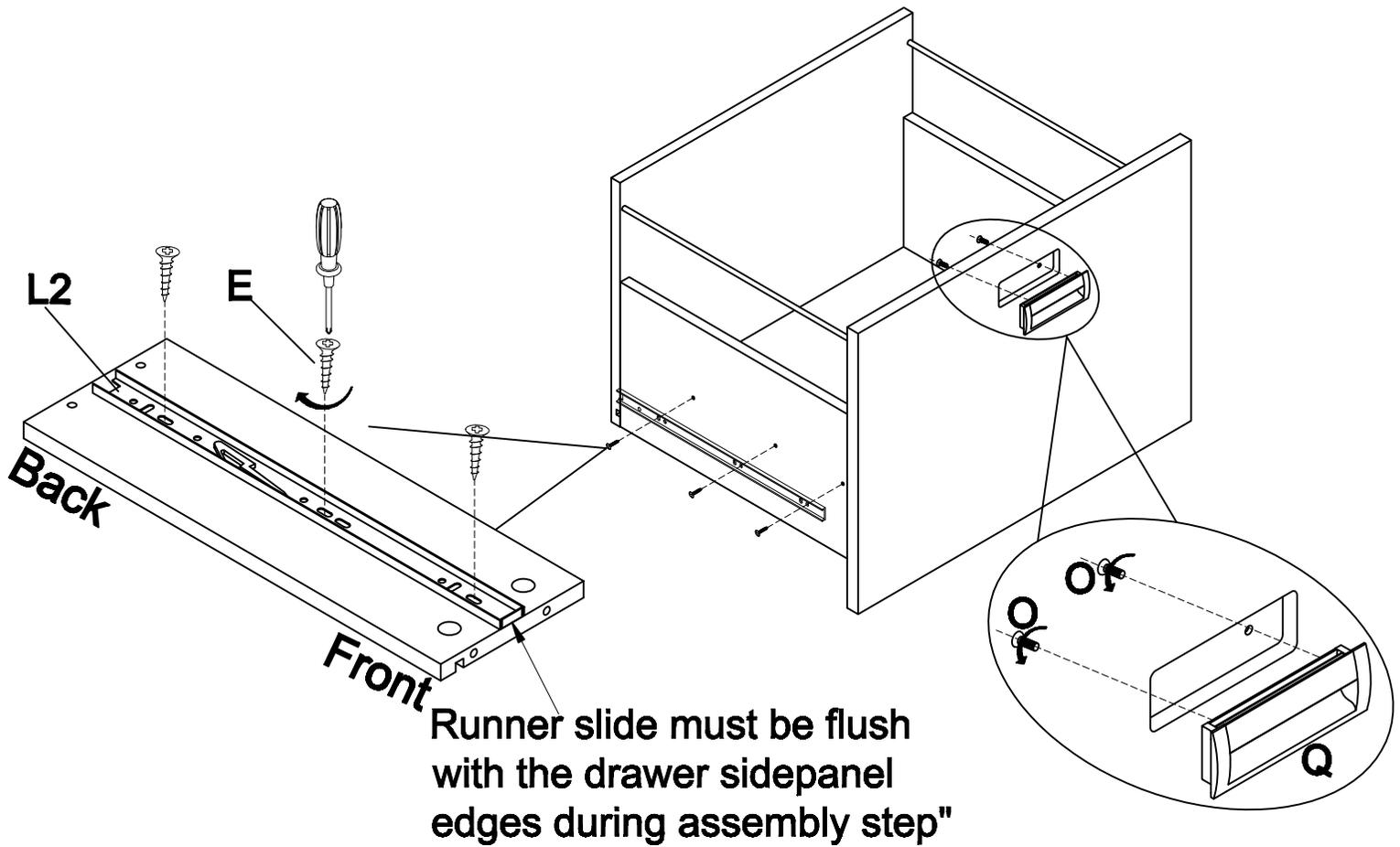
STEP 16: Use a Phillips Head Screw Driver to tighten Runner(L2)to the Small Drawer Left Side and Right Side Panel(C18,C19)with Screw(E),and tighten Handle(Q)to the Small Drawer Front (C16)with Bolt (O).



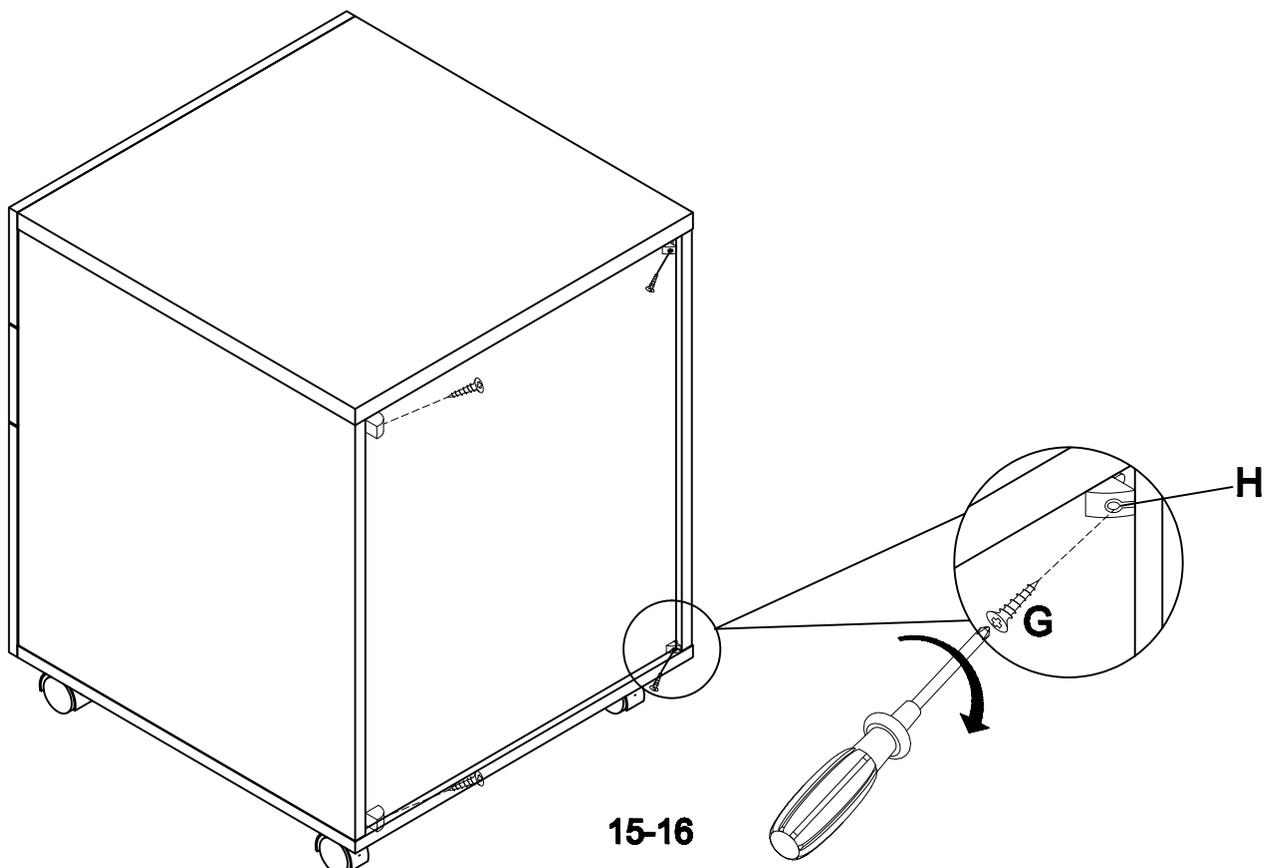
STEP 17: Use a Phillips Head Screw Driver to Insert the Cam Pin(J)to the Big Drawer Back Panel(C23)and Front Panel(C17), then tighten Big Drawer Back Panel(C23)to the Big Drawer Side Panel(C22) with Cam Lock(J).Insert the Hanger Bar(S)to the Big Drawer Back and Front Panel(C23,C17), Use a Phillips Head Screw Driver to tghten Big Drawer Front Panel(C17)to the Big Drawer Side Panel(C22)with Cam Lock(J).



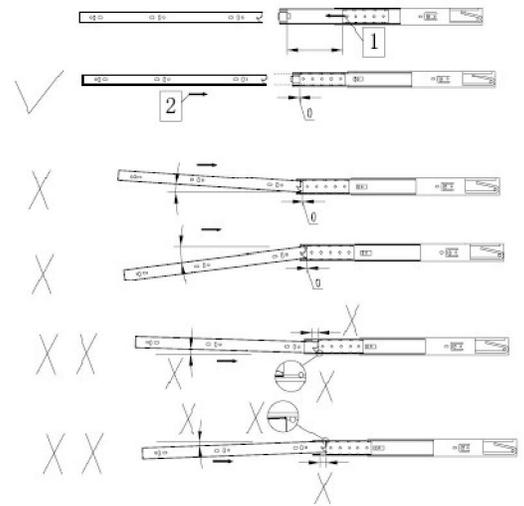
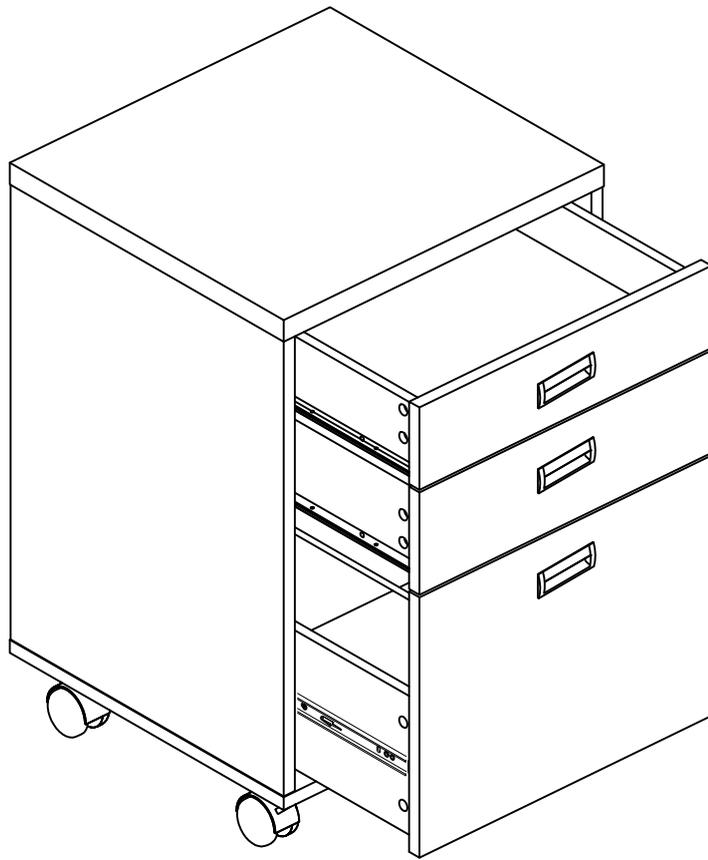
STEP 18: Use a Phillips Head Screw Driver to tighten Runner(L2)to the Big Drawer Side Panel(C22)with Screw(E),and tighten Handle(Q)to the Big Drawer Front (C17)with Bolt (O).



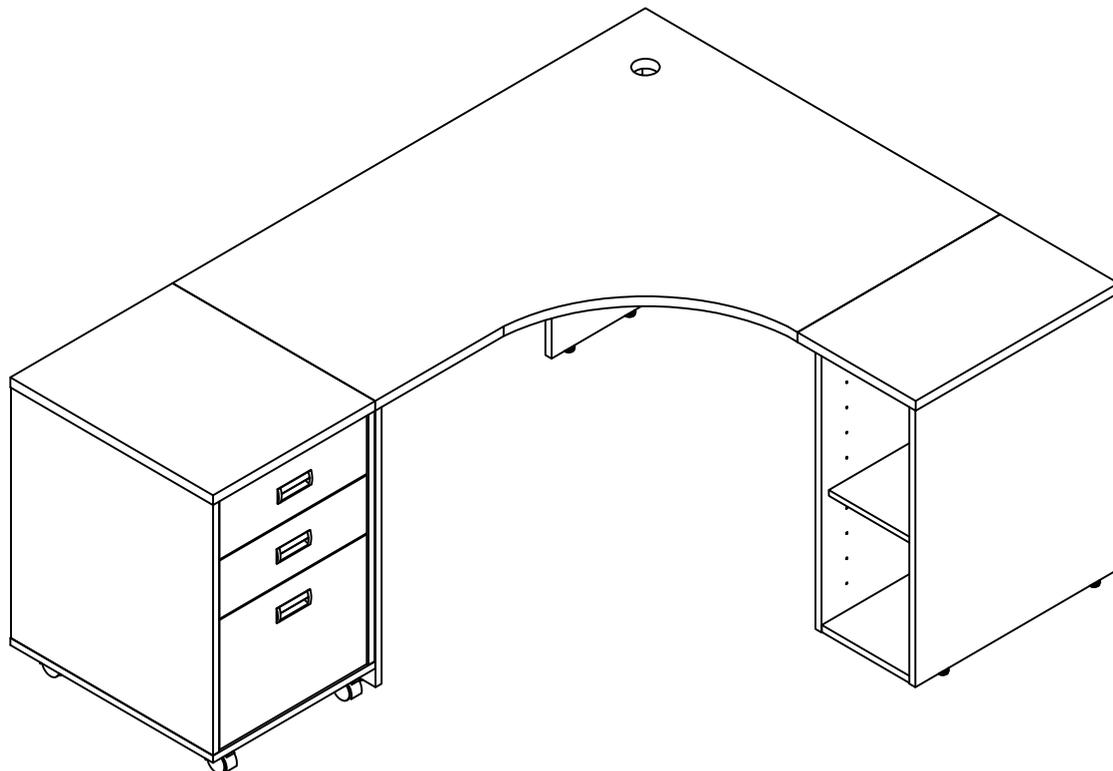
STEP 19: Use a Phillips Head Screw Driver to tighten Connector (H)to the Filing Cabinet back corner with Screw(G).



STEP 20: Insert the Drawer to the Body.



Assembly is complete.



SAFETY BRACKETS INSTRUCTIONS

This furniture poses a tipping risk and as such must be secured to a wall using the provided tipping kit.

1. Attach one Mounting Plate to the wall with the Large Screws. Make sure to attach the Mounting Plate into a stud. If mounting into brick or masonry you will need to acquire wall anchors. Please enquire with your local hardware supplier for appropriate fixings.
2. Attach the second Mounting Plate to the furniture frame with the Short Screws.
3. Move the furniture to its final position. Thread a Wall Strap through the both Mounting Plates and tighten until snug. Do not over tighten.
4. Make sure that the Mounting Plates are firmly attached to the wall and furniture and that the Wall Strap is snug.

HARDWARE



Mounting Plate x 2



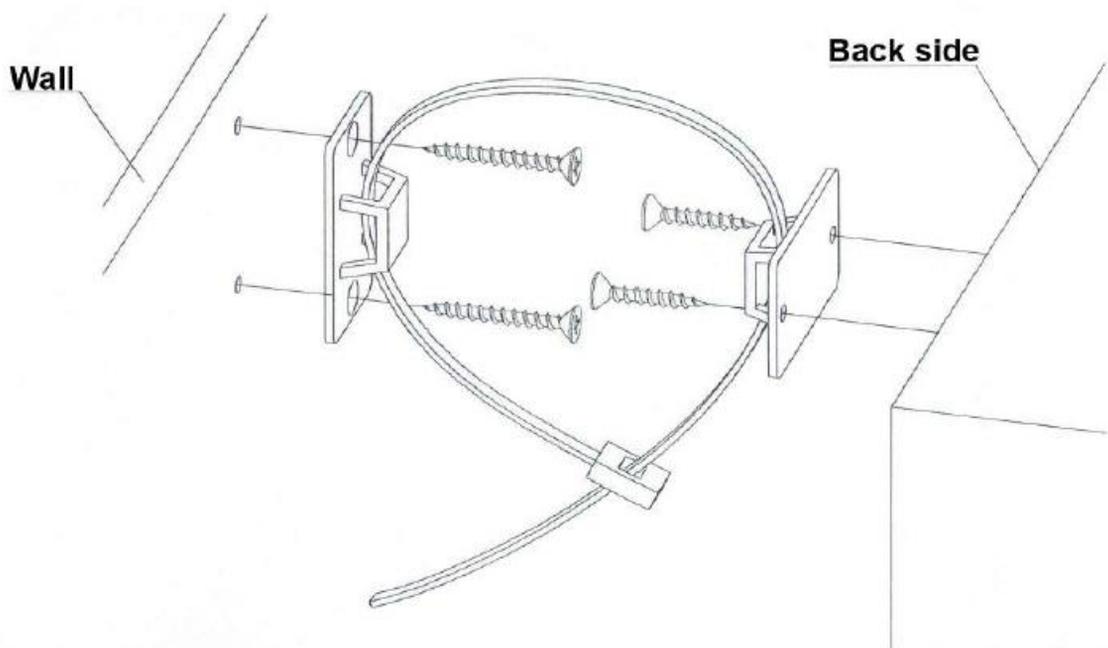
Wall Strap x 1



Large Screw x2



Small Screw x2



IMPORTANT: CARE GUIDE FOR YOUR HI-GLOSS FURNITURE

Congratulations! You have just purchased a quality product from Amart Furniture, Australia's largest discount furniture retail store. Please read on for important information regarding your purchase...

Hi-gloss lacquered furniture is more sensitive to marks and scratching than some other furniture products. It is important to exercise caution and care to maximise the life and beauty of this product.

Following the below simple guidelines when using your hi-gloss product will protect your investment for years to come:

- Dust frequently with a clean damp, lint-free cloth. This will help remove abrasive build up which can damage a finish over time.
- Avoid using chemicals or solvents when cleaning the product.
- Do not place hot objects on any furniture surface. Always use a hot plate or placemat. Lacquer finishes provide added scratch and heat resistance to our furniture, but they can still be damaged without proper care.
- Avoid exposing your furniture to strong sunlight. Prolonged exposure to direct sunlight can fade the finish of your furniture.
- Do not expose your furniture to any liquids. Avoid allowing water to sit on your furniture. Alcohol, nail polish and perfume are particularly harmful as they will dissolve the lacquer finish on contact.
- Do not allow plastic to come in direct contact with your furniture. Chemicals in the plastic of some placemats etc may soften and mark the finish if left in contact with the furniture for a period of time.
- Avoid placing sharp or rough objects on the surface of your furniture. These may scratch the surface of the product.
- When moving your furniture, do not drag it across the floor. This may damage the product. Instead use two people to lift carefully with caution from either end.